POWERFAB LIMITED



The Better British Excavator...



ENGINE

Compact water cooled industrial diesel featuring indirect injection for low noise and smooth running, filtered pressure lubrication, unique engine protection circuits, and electric start.

Model:

Perkins 103-10

Capacity

954cc

Bòre/Stroke:

75 / 72mm

Net continuous power:

18 BHP SAE @ 2600 RPM

Net continuous

torque:

30 lb-ft SAE

Battery:

12 volt 45Ah.

TRACK DRIVE

Independant hydrostatic drive to each reinforced rubber track by high torque motors tranferring power through hardened cast steel sprockets. Independant levers and hydraulic circuits permit accurate positioning of machine, and maximum power for dozing.

Travel speed (forward and reverse): 1.8 Km/H.

SWING / SLEW

Upper body rotation by an orbit rotor motor with integral automatic brake valve operating as the contol lever is returned to neutral where the action is positive. Drive to the body is via fully enclosed induction hardened gears mounted on a single ball race. Positive mehanical locking is provided to minimise damage in transit. Precise proportional flow operating controls with shock absorbing valves in the swing circuits ensure smooth stop and start mimimising operator fatigue. Changeover pedal permits independant contol of boom swing through 180° via main swing contol lever with positive locking for offset digging operations.

Swing speed: 9 RPM.

HYDRAULICS

A triple in line pump supplies power to a composite valve featuring precise proportional flow for smooth and progressive control, in line flow control automatically restrict velocities to minimise shock and spillage. Hydraulic circuits divided to optimise power and smooth operation, two pumps are allocated to boom, dipper, bucket and travel. Single pump allocated to blade operation for optimum dozing efficiency. Single changeover pedal switches power between upper body rotation and boom swing to permit continuous single lever control of slewing. High efficiency hydraulic oil cooler with forced air flow for heavy duty and high ambient temperature operation. Filtered flow and return with replaceable cartridge on main flow.

Hydraulic

pump outputs:

13.75 LPM x 2 plus 10 LPM x 1

Main relief valve setting: 200 BAR

HPTO Relief Setting:

Hydraulic motors:

Travel, two high torque axial piston with counter balance valve. Swing, Orbit rotor motor with counter balance brake valve.

Cylinders 5 off:

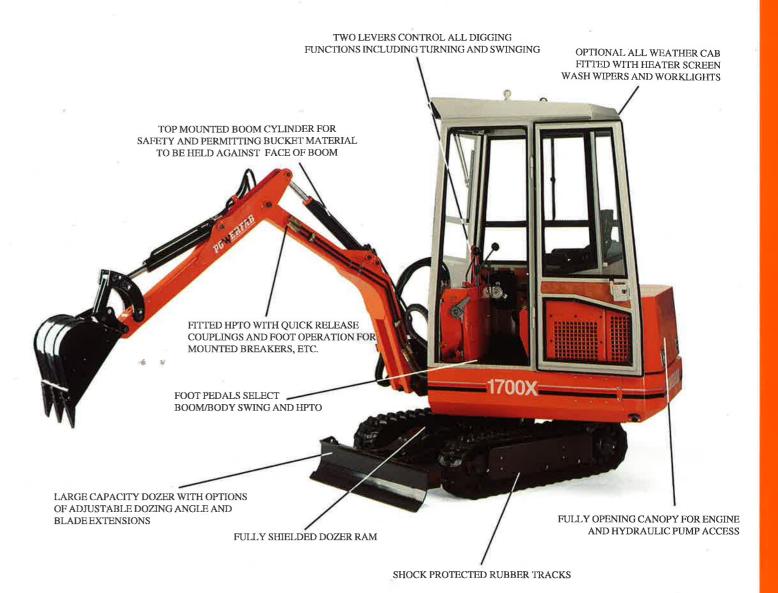
Boom and dipper 2.375" diameter 15" stroke. Bucket and boom swing 2.375" diameter x 13" stroke. Dozer blade 2.375"

diameter x 3" stroke

CONSTRUCTION

Very high specification all steel construction for long life in continuous heavy duty situations. Hardened lubricated pivot pins on boom, dipper and bucket pivots. Replaceable bolt-on hardened bucket teeth. Fully protected rams. Mounted on fabricated heavy duty chassis track frames fitted with 3 lubricated bottom rollers, mechanical track tensioning, and Rocoil shock absorbers.







EASY ACCESS TO ENGINE AND HYDRAULIC OIL COOLER



TWO LEVERS CONTROL ALL DIGGING FUNCTIONS, FOOT PEDAL SLECTION OF BOOM/BODY SWING AND HPTO

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GENERAL SPECIFICATION

Mass:

Operating; 1.25 tonnes canopy type 1.35 tonnes cab type

Capacity:

Powerfab 16"(standard) bucket; 0.045 cm SAE (0.04 cm GECE) Tear out force 1.7 tonnes at root of bucket teeth.

HPTO:

Boom mounted hydraulic power take off with self seal quick release couplings foot operated on/off control. 27.5 LPM max. flow @ 138 Bar

Digging dimensions - Max:

Ht: 2.9 m

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Dump ht: 2.045 m

Depth:

2.257 m (Optional 2.49m with 380mm stroke extendable dipper

Vertical dig:

1.4 m

Radius:

3.59 m

Tail swing:

1.15 m

Boom Swing:

140° continuous, 180° operator selectable

Dozer

1000mm x 230mm Std., Lift 200mm, Drop 130mm.

Gradeability:

58% (30°)

Noise:

LWA 101 & LPA 83

Tracks:

200mm wide steel reinforced heavy duty continuous rubber.

Ground pressure:

0.31 Kgf/cm sq. Canopy, 0.33 Kgf/cm sq. Cab

Buckets

4" & 8" clay, 9", 12", 16", 24" & 27" digging 36" ditching and 36" blade, 4" ripping tool

Due to our policy of continual improvement, we reserve the right to amend the design or specification without prior notice. Patents Pending. © POWERFAB LIMITED.

DEALER:

